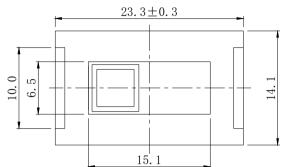
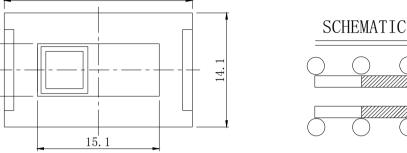
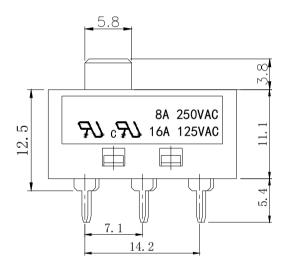
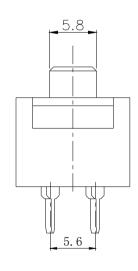
			1					
类型	电压选择开关		品 名					
1. 功能规格								
1.1额定电压		250VAC/125VAC	1.6自由位置(FP)					
1.2额定	电流	8A/16A	1.7动作位置(OP)					
1.3接触	电阻(CR)	≤50m (初始值)	1.8行程(PT)					
1.4操作力(0F)		$600 \pm 200 gf$	1.9回弹力(RF)					
1.5灵敏度(BT)			1. 10					
2. 可靠度参数								
2.1机械	寿命	100,000 cycles	2.5焊接	工艺	手工焊			
2. 2电气寿命		10,000 cycles	2.6适用温度		2.6适用温度		-25°C - +65°C	
2.3绝缘	2. 3绝缘电阻 ≥500M 9		2.7适用	湿度	< 85%RH			
2.4耐压强度		AC1500V lminute	2.8					









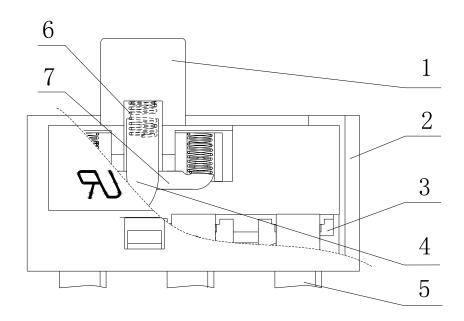




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NO.	Part Name 品名		Q'TY 数量	Generic Class 材质		Remark 备注	
1	Stem 型物(黑色)		1	NYLON			
2	Case 外壳(黑色)		1	NYLON			
3	Base 底座(黑色)		1	NYLON			
4	Sleeve 套管(黑色)		1	NYLON			
5	Terminal 端子		6	C1100			
6	Spring		4	SUS304			
O	弹簧		1	SWC			
7	Change plate 切换片		2	C1100			

Structure chart:

结构示意图:



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1、General(一般特性):									
1.1 Switch rating: 8A 250VAC / 16A 125VAC (规格: 8A 250VAC / 16A 125VAC)									
1.2Opera									
1.3 Preservative temperature range -25℃~70℃ (储存温度: -25℃~70℃)									
1.4 Stora	age humidity range	<85%RH	(储存湿度:<	85%RH)					
	mance 功能参数								
	trical characteristic	Ì							
-	Items 项目	Test condit	tions 测试条件			Criteria 标准			
2.1.1	Applying a static load twice the operating force to the stem, measurements shall be made between the terminals. Contact Measurement shall be made with a contact resistance meter for 2mΩ precision under the condition which a voltage of DC 5V and a current of 0.1A shall be applied between the terminals. 在按钮上施加两倍操作力的静负荷值,采用精度为 2mΩ高稳定度 线性毫欧表,在 DC 5V 0.1A 的条件下测量端子两端的接触电阻。					Refer to individual product drawing 参考规格图纸			
Spec. voltage (Refer to the 2.3 item of spec. drawing) is applied between each pair of terminals and between the terminal and the metal frame for one minute. Measurement shall be made with a test instrument of insulation resistance under the condition which a voltage of Spec. voltage is applied between the terminals. 采用绝缘电阻器仪分别在相互绝缘的所有端子之间各接线端子与外露的非金属零件之间加载规格电压(参见规格图纸 2.3 项)持续1分钟测试绝缘电阻值。				and the rith a test which a 发端子与	Refer to individual product drawing 参考规格图纸				
2.1.3	Dielectric withstand in voltage 耐压强度	Spec. voltage (Refer to the 2.4 item of spec. drawing) shall be applied across terminals and frame for one minute. 在端子两端之间加载规格电压(参见规格图纸 2.4 项),持续时间为 1 分钟.				There shall be no breakdown 无电击穿等异常.			

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3.Mech	anical characteristics	机械特性				
	Items 项目	Test condition	ns 测试条件		Criteria 标准	
Placing the switch such that the direction of switch operation is side, and then gradually increasing the load applied to the stem, the maximum load for the stem to come to operating position shall be measured. 置开关侧面状态,渐增力度使型物至动作位置为最大值之力度。				Refer to individual drawing. 参考规格图纸		
3.1.2	Terminal strength 端子强度	A static load of 1Kgf Max shaterminal for 30 sec. in any direc 在任意一个方向的先端加上 1 30 秒。	Electrical characteristics shall be satisfied without damage or excessive			
3.1.3	Displacement of actuator(Knob) 柄强度	A static load of 1Kgf Max shall 15 Sec. In any direction. 在型物前端任意一个方向加 1 15 秒。	looseness of terminals. 在端子中没有裂开,松动等异常,满足于机械,电气性能。			
4. solde	ring characteristics 焆	上 是接性能				
4.1	Hand soldering 手工焊	Use a soldering iron of 30 w approximately 3 seconds1time v 焊接时需在30 瓦烙铁,控制次条件下进行。	while applying solder.		A new uniform of solder shall of minimum of 90% surface being immed. There shall be no appearance or mechanical functio 覆锡性能达到浸90%以上. 没有出现任何外边的影片的损伤。	cover a 6 of the ersed. defects in in the ns. 入表面的

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		SWITCHES)					
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	tems 项目	Test conditions	测试条件		Crite	eria 标准	
4. solder	ring characteristics	焊接性能					
4.1	Hand soldering 手工焊	Use a soldering iron of 30 watts approximately 3 seconds1time w 焊接时需在 30 瓦烙铁,控制针钟 1 次条件下进行。	hile applying solder	: .	appearance or in the mechanic		
5. Durab	pility characteristic	:耐久性能					
5.1	Mechanical life 机械寿命	(1) Without loading 无负载 (2) Operating speed: 60 cycles/ 操作频率: 60 次/分钟 (3) Push force: maximum value 推动力: 操作力的最大规 (4) Life: 100,000 cycles 寿命: 100,000 次	twice	After test: (1) Contact resistance: 1 ohm Max. (2) Bounce: 5m sec. Max. (3) Withstand voltage: AC1000V, 1 minute (4) Operating force: 30% of initial value (5) There shall be no defects in appearance or in the			
5.1	Electrical life 电气寿命	(1) which the load of 8A AC 负载为8A AC 250V (2) Operating speed: 10 cycles/操作频率: 10 次/分钟 (3) Push force: maximum value 推动力: 操作力的最大规 (4) Life: 10,000 cycles 寿命: 10,000 次	minute of operating force t	twice	mechanical functions. 试验后: (1)接触电阻:1 欧姆以下 (2)灵敏度:5毫秒以下 (3)耐压强度:AC1000V,1分包 (4)操作力度: 测试初始值的30%以内 (5)没有出现任何外观和机构 能上的损伤。		

- 6. Special Requirements 特别要求
- 6.1 Hazardous Substance Management: Follow DICGU environmental requirements: Hazardous Substance DIC/WI/G506。 危害物质管理: 遵循帝克环境物质规范: 危害物质 DIC/WI/G506。
- 7. Marks explanation 标志说明
- 7.1 There should be company trademark & "VS011-4B" marks. 每个产品上应有厂标和 "VS011-4B" 字样。
- 7.2 There should be "16A/8A 125/250VAC" rating and certification marks on upper housing.(Refer to individual product drawing)

开关上盖上应有电气额定值及安规认证标志: "16A/8A 125/250VAC"及安规认证标志。(参考规格图纸)

- 8. Quality records of delivered goods 出货证明记录
- 8.1 Package boxes or package bags should be attached labels or identifiers of Model No., Quantity and Quality Pursuing No. 成品包装箱或包装袋上应附有产品型号、数量及质量追踪号的标签或标识。
- 8.2 There shall be quality records of inspection and test in package boxed. 出货产品包装批、出货批应附有产品检验、试验之质量证明记录。

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9. Application Notes: 注意事项

9. 1 All parts of the switch can not be dissolved before soldering.

开关焊接前各零件不能被熔化。

9. 2 Switches can not be blown with air gun or cleaned with a solvent after soldering.

开关焊接后不能用气枪吹干或用溶剂去清洗开关。

10. Incoming inspection declaring: 验收注意事项

10. 1 You must comply with the following principles in the process of the incoming inspecting and using our products, if not, we won't be liable for any damages from it.

我司交付贵司产品,在验收、使用进程中必须遵循以下原则,否则造成一切损失,我司概不负责。

10. 2 The requirement of the incoming inspection must meet the product's specification that have been affirmed and signed by you. If the following things appear in the process of the incoming inspection, the use is restricted, please feed back us in time, we will take back of all.

必须依据我司事先送贵司经贵司签认承认书相关规格要求验收,验收有以下情况请不予使用,退回我司。

10. 3 The products that are attached or sticked by the unqualified labels;

附有或粘贴有检验不合格标识的产品;

10. 4 In the process of the incoming inspection, he following main function parameters must be checked and they must meet the specification. If the sum of the badness rate is more than 1% in the process, the use is restricted, please feedback us in time, we will take back of all.

依承认书规格要求检验下列主要功能参数,必须符合要求,如在贵司验收过程有下述不良超过 1%,请贵司不要使用,及时知会我司并退回。

①Operating Force: (Refer to individual product drawing)

操作力: (参照规格图纸)

②Pre-travel: (Refer to individual product drawing)

行程范围: (参照规格图纸)

③Initial Contact Resistance: (Refer to individual product drawing)

初始状态接触电阻: (参照规格图纸)

4 Soldering ability: 235 ± 5 °C/3S, the covering rate of tin is more than 90%;

可焊性(235±5℃ 3S, 覆锡率 90%以上)

⑤Function and action: the operation that the direction of switch operation is vertical with the up-surface of button isn't disabled;

功能动作:产品正压无动作失效;

10. 5 If the serious packaging disrepair of products appears in the process of the incoming inspection, please refuse accepting them and return them to us directly.

贵司在验收过程发现外包装严重破损,请不予收货,直接退还我司。

10. 6 Operating requirement: the direction of switch operating is vertical with the up-surface of button;

使用压动方向:必须正压。

10. 7 If your incoming inspection is careless and it arose that the badness rate of your producing process is more than 1%, we won't be liable for the damage.

因贵司进料验收漏失,导致超过1%以上制程不良损失,我司不负责任。